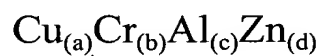


## WE CLAIM:

1. An improved copper chromite catalyst having the molar composition



wherein

- a = 10 - 40 mole %
- b = 10 - 40 mole %
- c = 10 - 30 mole %
- d = 5 - 40 mole %

and  $a + b + c + d = 100$

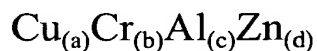
and characterised by XRD pattern as shown in table 1

Table I: XRD analysis of the copper chromite catalyst

$\theta$	Intensity (%)
18	100
26.2	100
27.4	48
35.8	92
44.2	48

56.6	44
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2. A process for the preparation of an improved copper chromite catalyst having the molar composition



wherein  
 $a = 10 - 40$  mole %  
 $b = 10 - 40$  mole %  
 $c = 10 - 30$  mole %  
 $d = 5 - 40$  mole %

and  $a + b + c + d = 100$

and characterised by XRD pattern as shown in table 1

Table I: XRD analysis of the copper chromite catalyst

$\theta$	Intensity (%)
18	100
26.2	100
27.4	48
35.8	92
44.2	48
56.6	44

which comprises preparing aqueous solutions of source of copper, a source of aluminium and a source of zinc, adding to this mixture a solution of source of chromium, under stirring conditions to obtain the precipitate, separating the precipitate by conventional methods, drying the precipitate at a temperature ranging between 80 to 110 °C, calcining the dried material in static air at a temperature ranging between 200 to 500 °C for a period ranging between 2 to 5 hrs., to obtain the